



Effective 09/2013

ONE (1) YEAR WARRANTY

WELDED STEEL WATER STORAGE TANKS

BH Tank's welded steel water storage tanks are designed to provide many years of service when properly installed and maintained. Please review and follow the BH Tank "Installation and Maintenance Manual" guidelines prior to filling tank with water (available on-line at www.bhtank.com)

General Installation Guidelines

1. Tank site should be located on firm, compacted, or native soil.
2. Tank should be carefully set on a level foundation of 3/4" river rock, 4"-6" deep with a minimum 1 foot radius from tank wall. When seismic design considerations require anchoring to a concrete ringwall or slab, treated lumber 2" x 6" on 12" centers or a layer of 1/2" asphalt impregnated fiberboard, between tank bottom and cement, is required.
3. Use dielectric couplings on all metal piping connections to tank to prevent possible electrolysis.
4. When attaching electric controls or wires to tank, care should be taken to minimize cables and control mounting brackets from contacting tank. Use insulated brackets and other non-conductive materials. Do not use metal anode probes for level control.

General Maintenance Guidelines

1. Water should be changed about every three to six months with fresh water. It is preferable that water be circulated as often as possible. Use water for irrigation, cleaning, or other uses, then replenish tank supply with fresh water. If disinfecting, never exceed 5 ppm of chlorine or damage to sealants and coating may occur.
2. Inspect tank interior and exterior coatings annually. If rust or mineral deposits are evident, cleaning and touch-up coating may be required.
3. If the water supply contains "hard" or corrosive minerals, tank interior may require periodic cleaning and re-coating. Consult with your local factory representative for additional recommendations if necessary.

Warranty Statement

- o B.H. Tank Works, Inc. shall warrant its welded steel water storage tanks against defects in workmanship or materials that cause leakage for a period of one(1) years from the original date of installation when properly installed and maintained for use with potable water. The warranties on equipment or accessories furnished with the tank, are limited to the respective manufacturer's warranties for their products.
- o All obligations and liabilities under this warranty are limited to repairing or replacing -at manufacturer's option- the tank at its original installation site. Repairs or replacements are made subject to field inspection by a factory representative and customer compliance with installation and maintenance guidelines. Replacement products may be subject to normal freight, handling and installation charges.
- o Requests for service under this warranty shall be made by contacting B.H. Tank Works, Inc. in writing within thirty days after the discovery of any alleged defect.
- o Installation of temporary storage facilities, if needed, during the course of repairs or replacement, are not included and shall be the responsibility of the owner.
- o Inspection and maintenance services are available, on a annual or contract basis. Contact BH Tank for pricing.
- o This warranty does not apply to any tank that has been subjected to negligence, alteration, vandalism, civil disturbances, or act of God. B.H. Tank Works, Inc. does not authorize other persons to extend any warranty with respect to its products, nor assume any liability for unauthorized warranties.
- o This warranty supersedes any warranty not dated or bearing an earlier date.
- o Expressly excluded from this warranty are defects caused by electrolytic, sulphur or bacterial conditions, over-chlorination, misuse, abuse, or improper installation, application, employment, or operation of the tank. No liability for consequential damages will be accepted. B.H. Tank Works, Inc. will not assume responsibility for contingent liability for alleged failure of its products.